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Sidelights on Aluminum and Nonferrous Metals (Paperback)

By Lawrence M Brile

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1919 Excerpt: .skill, as the use of flames is important. The reducing flame is the proper one to use as the combustion must be complete and there must be no excess of oxygen or carbon. The gases must be in correct proportions and the acetylene valve must be throttled until the luminous greenish envelope around the white jet just disappears. Speed is another prime requisite to make a good joint, uniform and smooth, and the flame and solder should be run along the joint at an even speed. To make a lap or butt joint, between two sheets, the autogenous methods should be used in the manner described above. Automobile bodies of Aluminum sheets are welded by this method, making a one-piece body having an absolutely flush-sided surface. Before starting to weld, the edges of the pieces to be joined must be cleaned and squared and a certain...



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